LINAC LLRF INTERLOCKS PRE-STARTUP CHECKLIST

Conditions: ACIS must be enabled. Turn RF on at the Trigger/Interlock NIM module. Perform checks of the Klystron Drive interlocks by interrupting the interlocked function or adjusting or disconnecting the sensor.

Test Criteria: Observe that on the front panel of the Trigger/Interlock module the green "RF ON" indicator goes out and the red indicator for the checked interlock illuminates.

Restoration: Upon completion of each check restore interlock function, reset PLC to clear and turn RF on again.

RESTORE: Reconnect the interlock paths, and turn RF on again.

TEST: Vacuum @ all stations by interrupting the interlock paths @ L?:LL:RA:1 TB1-6..

Station L1 Pass/Fail L2 Pass/Fail L3 Pass/Fail L4 Pass/Fail L5 Pass/Fail L6 Pass/Fail Sign & Date

RESTORE: Reconnect the interlock paths, and turn RF on again.

TEST: Pressure (SF6) @ all stations by interrupting the interlock paths @ L?:LL:RA:1 TB1-4.

Station
Sign & Date

L1 Pass/Fail L2 Pass/Fail L3 Pass/Fail L4 Pass/Fail L5 Pass/Fail L6 Pass/Fail
Sign & Date

RESTORE: Reconnect the interlock paths, and turn RF on again.

TEST: SLED Needle Position @ all stations by interrupting the interlock paths @ L?:LL:RA:1 TB1-8.

Station L1 Pass/Fail L2 Pass/Fail L3 Pass/Fail L4 Pass/Fail L5 Pass/Fail L6 Pass/Fail Sign & Date

RESTORE: Reconnect the interlock paths, and turn RF on again.

TEST: Switch Mode @ all stations by interrupting the interlock paths @ L?:LL:RA:1 TB1-14.

Station L1 Pass/Fail L2 Pass/Fail L3 Pass/Fail L4 Pass/Fail L5 Pass/Fail L6 Pass/Fail Sign & Date Jumpered Jumpered

RESTORE: Reconnect the interlock paths, and turn RF on again.

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TEST: Switch Position @ all stations by interrupting the interlock paths @ L?:LL:RA:1 TB1-10.							
Station	L1 Pass/Fail	L2 Pass/Fail	L3 Pass/Fail	L4 Pass/Fail	L5 Pass/Fail	L6 Pass/Fail	
Sign & Date				Jumpered	Jumpered		
RESTORE: Reconnect the interlock paths, reset PLC to clear and turn RF on again.							
TEST: PLC Status @ all stations by interrupting the interlock paths @ L?:LL:RA:1 TB1-12.							
Station	L1 Pass/Fail	L2 Pass/Fail	L3 Pass/Fail	L4 Pass/Fail	L5 Pass/Fail	L6 Pass/Fail	
Sign & Date							
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RESTORE: Reconnect the interlock paths, and turn RF on again.							
TEST: Spare not used @ L1-L5, @ L6 (Switch Under Test Position) by interrupting the interlock paths @ L?:LL:RA:1 TB1-16.							
Station	L1 Pass/Fail	L2 Pass/Fail	L3 Pass/Fail	L4 Pass/Fail	L5 Pass/Fail	L6 Pass/Fail	
Sign & Date	Jumpered	Jumpered	Jumpered	Jumpered	Jumpered		
RESTORE: Reconnect the interlock paths, and turn RF on again.							
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